

## Formation of the Active Form of Re<sub>2</sub>O<sub>7</sub>/SiO<sub>2</sub> Catalyst in Olefin Metathesis

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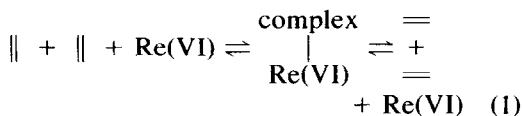
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Received August 5, 1983; revised March 18, 1985

The formation, structure, and catalytic activity of Re<sub>2</sub>O<sub>7</sub>/SiO<sub>2</sub> in olefin metathesis in the low-temperature range (25–220°C) has been investigated. It has been established that in precatalysis conditions two different oxide structures are formed. A mixed surface rhenium oxide–perrhenate phase, viz. ReO<sub>x</sub> · Re<sup>VII</sup>O<sub>4</sub>, containing Re(VII)(T<sub>3</sub>), Re(VI), and Re(IV) is formed upon air-calcining. A mesoperrhenate structure, viz. ReO<sub>x</sub> · Re<sup>VII</sup>O<sub>5</sub>, is formed on heating the dried samples in an inert gas flow. Electron Spin Resonance studies reveal that the activation (inert gas or vacuum treatment) leads to formation of anionic vacancies (F-centers) in the perrhenate phase. The catalytic activity in 1-butene metathesis has been investigated. The presence of a Re(VI)–mesoperrhenate structure has been found at the conditions of the maximum catalytic activity. The SiO<sub>2</sub> support exerts no stabilizing effect on this structure. Hence, it is unstable to moisture and easily reducible, which causes rapid catalyst deactivation. A complex active form including Re(VI), Re(VII), and an F-center (anionic vacancy) is suggested. © 1986 Academic Press, Inc.

### INTRODUCTION

Studies of the Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub> system used as a catalyst in the reaction of olefin metathesis in the temperature range 25–220°C revealed that the active form has a complex structure (1). This structure is formed during the various steps of catalyst treatment: (a) calcining in air at 450–550°C, which leads to the formation of a surface aluminum mesoperrhenate layer; (b) activation of the surface by treating the calcined samples in an inert gas flow or under vacuum, leading to dehydration and formation of oxygen-vacancy defects (F-centers); (c) partial reduction of Re(VII) by olefins, leading to an optimum Re(VII)/Re(VI) ratio. The simultaneous presence of these elements at the conditions of the maximum activity allows one to suggest the following mechanism:



where □ denotes an anion vacancy in alumina. According to this mechanism the activation of the olefin molecule proceeds via formation of a Re(VI) complex. The electron transfer between Re(VII) and F-centers ensures high mobility of the Re(VI) ion in the layer of aluminum mesoperrhenate on the surface of the carrier. Hence the effective number of active sites is increased.

It was interesting to study the validity of these conclusions for catalytic systems having supports with properties and structure different from those of Al<sub>2</sub>O<sub>3</sub> because of the important role of supports in the formation of the active form.

It was established that when MgO (an oxide with more ionic character of the metal-oxygen bond than that of Al<sub>2</sub>O<sub>3</sub>, i.e., more basic than Al<sub>2</sub>O<sub>3</sub>) is used as a support, the catalyst is not active in olefin metathesis unless metallic rhenium is formed (2). In the light of the above-mentioned considerations concerning the structure and properties of the catalytically active form, this lack of activity was explained as follows: (3): (a) bulk magnesium mesoperrhenate, Mg<sub>3</sub>(ReO<sub>5</sub>)<sub>2</sub>, is formed and no electron

transfer between it and the support occurs; (b) the electrons are localized on the anion vacancies due to the high ionicity of the MgO lattice and their mobility is reduced. These two factors impede the electron hopping on the surface, i.e., there is no interaction between the elements of the complex active form. This makes the  $\text{Re}_2\text{O}_7/\text{MgO}$  system inactive in the olefin metathesis in the range 25–220°C.

In the present paper the  $\text{Re}_2\text{O}_7/\text{SiO}_2$  system is studied in order to clarify the effect of a support which is more covalent than  $\text{Al}_2\text{O}_3$ .

The catalytic activity of  $\text{Re}_2\text{O}_7/\text{SiO}_2$  was first reported by Heckelsberg *et al.* (4) who carried out their investigations within the temperature range 300–500°C. Then Lin *et al.* (5) found that 10%  $\text{Re}_2\text{O}_7/\text{SiO}_2$  exhibited no measurable activity up to 180°C. At this temperature Nakamura *et al.* (6) established low catalytic activity of 3.5%  $\text{Re}_2\text{O}_7/\text{SiO}_2$ . However, we observed a considerable initial activity in the temperature range 75–220°C (7). The structure of this system has been studied very little (8–10).

These incomplete and contradictory data prompted us to carry out a comprehensive study of the formation of the catalyst and its properties and structure under different precatalysis conditions. The catalyst activity for 1-butene metathesis in the 25–220°C range, its poisoning, and regeneration have also been investigated. The changes in rhenium state on the surface have been examined by means of various physical methods. A complex structure of the active form is suggested.

#### EXPERIMENTAL

The samples were obtained by impregnation of the carrier  $\text{SiO}_2$  (Degussa, surface area 420  $\text{m}^2/\text{g}$ ) with an aqueous solution of  $\text{NH}_4\text{ReO}_4$  (Fluka, puriss.). The initial rhenium loading was in the concentration range 1–13 wt%  $\text{Re}_2\text{O}_7/\text{SiO}_2$ . After 24 h storage the suspension was dried at 105°C for 2 h. The carriers were precalcined in air at 600°C for 6 h. Chemical analysis, as well

as the apparatus and experimental details for thermal analysis, X-ray, diffuse reflectance spectroscopy, and infrared spectroscopy have been described elsewhere (11).

The catalytic activity of the samples was estimated at atmospheric pressure in a flow system in a quartz reactor. Catalyst 1.5–3 g of particle size 0.150–0.300 mm (40–90 mesh) was used. The absence of diffusion limitations, both external and internal, was verified by a number of tests.

Prior to the catalytic activity measurements the dry samples were calcined *in situ* in a flow of dry air for 2 h at 450–580°C, followed by 1 h heating in an inert gas flow ( $\text{N}_2$  or Ar) at the same temperature. After cooling to reaction temperature in an inert gas flow, olefins (propene or 1-butene) were passed at a rate of 250–1100°C  $\text{cm}^3/\text{h}$ . In most experiments a rate of 270  $\text{cm}^3/\text{h}$  was used. The temperature was controlled ( $\pm 2^\circ\text{C}$ ) by a thermocouple placed in the catalyst bed. The reaction products were analyzed by GLC.

Quartz reaction vessels were used for thermal and vacuum treatments of the samples in the spectroscopic studies, allowing gas and vapor dosage.

#### RESULTS

##### *Thermal Decomposition of $\text{NH}_4\text{ReO}_4/\text{SiO}_2$ in Air*

The white, dry samples turn grey above 200°C and then blacken. Above 340°C the color grows pale, passes into brown, then beige-brown, and above 420°C, into white with a light lilac tint.

The calcining of the samples containing more than 7%  $\text{Re}_2\text{O}_7/\text{SiO}_2$  is accompanied by sublimate deposition on the cold parts of the reactor as pale yellow ( $\text{Re}_2\text{O}_7$ ), dark blue or red brown ( $\text{ReO}_3$ ) crystallites. Quantitative analysis shows that only 6.2 wt% of rhenium, calculated as  $\text{Re}_2\text{O}_7$ , remains on the support surface after the calcining of 13%  $\text{Re}_2\text{O}_7/\text{SiO}_2$ .

These visible changes are examined by means of different physical methods.

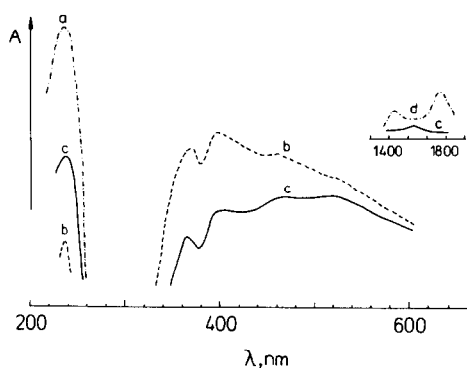


FIG. 1. Diffuse reflectance spectra of 6.2 wt%  $\text{Re}_2\text{O}_7/\text{SiO}_2$  samples: (a) dried at  $105^\circ\text{C}$  for 2 h; (b) calcined in air at  $350^\circ\text{C}$  for 2 h; (c) calcined in air at  $450^\circ\text{C}$  for 2 h; (d) the pure carrier after storage in the presence of moisture.

**X-Ray analysis.** The dried samples of 5–13 wt%  $\text{Re}_2\text{O}_7/\text{SiO}_2$  reveal the presence of seven diffraction lines at  $d = 5.30, 3.46, 2.92, 2.57, 2.23, 2.18,$  and  $1.78 \text{ \AA}$ . With increasing calcination temperature their intensity decreases and no new lines are detected. The samples calcined at  $400\text{--}800^\circ\text{C}$  are X-ray amorphous.

**Thermal analysis.** The thermal analysis curves (TG, DTG, and DTA) of the samples containing 5 wt%  $\text{Re}_2\text{O}_7/\text{SiO}_2$  are similar to those of the pure carrier. With increasing temperature an endothermic effect is observed on the DTA curve at  $180^\circ\text{C}$  attributed to elimination of the physically adsorbed water. A plateau in the range  $300\text{--}700^\circ\text{C}$  is ascribed to further surface dehydroxylation and some slight structural changes. The thermal analysis curves of the samples containing 13 wt%  $\text{Re}_2\text{O}_7/\text{SiO}_2$  show decomposition of  $\text{NH}_4\text{ReO}_4$  in the range  $360\text{--}400^\circ\text{C}$ . The 60% weight losses after heating at  $750^\circ\text{C}$  registered by the TG curve indicate rhenium sublimation.

**Diffuse reflectance spectra (DRS).** The freshly calcined  $\text{SiO}_2$  carrier is optically inactive in the whole wavelength region under study. After storage in air, intensive absorption bands appear at 1450 and 1950 nm in the near infrared region (Fig. 1d). They are always registered in the catalyst exposed to moisture.

The white, dry, 13 wt%  $\text{Re}_2\text{O}_7/\text{SiO}_2$  sample displays an absorption band at 235 nm (Fig. 1a). After calcining up to  $350^\circ\text{C}$  new bands appear at 365, 400, 460, and 530 nm, the band at 400 nm being dominant (Fig. 1b). In a sample calcined at  $450^\circ\text{C}$ , bands at 235, 365, 400, 470, 520, and 1670 nm are registered (Fig. 1c). The band at 520 nm is the most intense one. The variation in the amount of supported rhenium from 1 to 5 and 13 wt%  $\text{Re}_2\text{O}_7$  leads to no changes in the position and number of the bands.

Upon heating the dried samples in an inert gas flow ( $\text{N}_2, \text{Ar}$ ) to  $450^\circ\text{C}$  for 2 h, besides bands at 230, 365, 400, 520, and 1750 nm, new absorption bands at 245 and 330 nm are observed (Fig. 2a). Large amounts of sublimation products, mainly  $\text{ReO}_3$  and less  $\text{Re}_2\text{O}_7$  are deposited on the cold parts of the reactor. The samples turn from pale pink into greenish in air and their spectra are drastically modified (Fig. 2b). The bands at 245, 330, and 520 nm disappear and new bands appear at 235, 450, and 570 nm. The band at 1750 nm in the near-IR region broadens and new bands, attributed to the water vapor adsorption on the carrier, appear at 1450 and 1950 nm (12).

It is an interesting fact that if  $\text{HReO}_4$  is used instead of  $\text{NH}_4\text{ReO}_4$ , the dried samples of  $\text{HReO}_4/\text{SiO}_2$  show no bands until calcining at  $230^\circ\text{C}$ . Above this temperature

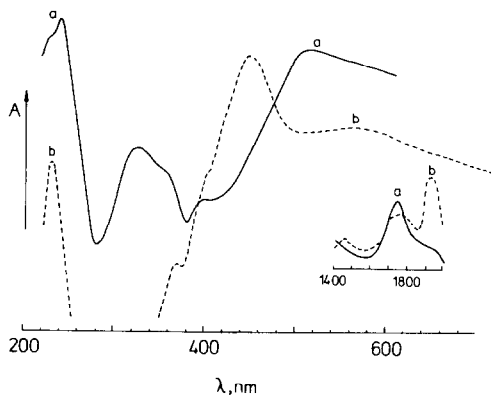


FIG. 2. Diffuse reflectance spectra of dried samples of 6.2 wt%  $\text{Re}_2\text{O}_7/\text{SiO}_2$  heated in an inert gas atmosphere: (a) heated at  $450^\circ\text{C}$  for 2 h; (b) the heated samples after contact with air.

bands at 365, 400, and 460 nm arise. At 330°C the samples are greyish pink and bands at 520 and 1700 nm are present. Further calcining at higher temperatures leads to a spectrum similar to that of Fig. 1c. The same spectrum is obtained if one starts from  $\text{ReO}_3/\text{SiO}_2$  or  $\text{ReO}_2/\text{SiO}_2$ .

#### *Physicochemical Properties of the Calcined Samples*

Further investigations have been carried out to clarify the physicochemical properties of the surface obtained upon calcining up to 450°C.

**Thermal stability.** No change in the position and number of the bands occurs within the range 450–700°C of calcination temperatures. Only a slight increase in intensity is observed in the diffuse reflectance spectra of the samples. After calcining at 750°C the bands disappear, which corresponds to the thermal analysis data for rhenium sublimation at the same temperature.

**Water solubility.** On treatment of the calcined samples containing 6.2 wt%  $\text{Re}_2\text{O}_7/\text{SiO}_2$  with boiling water, 92% of rhenium is extracted as  $\text{ReO}_4^-$ .

**Reducibility.** If the air-calcined 6.2 wt%  $\text{Re}_2\text{O}_7/\text{SiO}_2$  samples are treated in an inert gas flow and then flushed with  $\text{H}_2$  in the temperature range 140–550°C for 1–3 h, diffraction lines of metallic rhenium ( $d = 2.36, 2.23, 2.11 \text{ \AA}$ ) (JCPDS File No. 5-702) appear. It is only at lower reduction temperatures (3 h at 100°C) that they are not registered.

The initial structure is completely recovered after oxidation regeneration, as the reflectance spectra indicate. No diffraction lines are recorded.

#### *Activation of the Catalyst*

Evolution of water is observed upon inert gas or vacuum treatment after air-calcining of the samples. In the diffuse reflectance spectra only an increase of the band intensity is detected.

However, a symmetrical ESR signal arises at  $g = 2.004$  with  $\Delta H = 6.9 \text{ G}$ . The

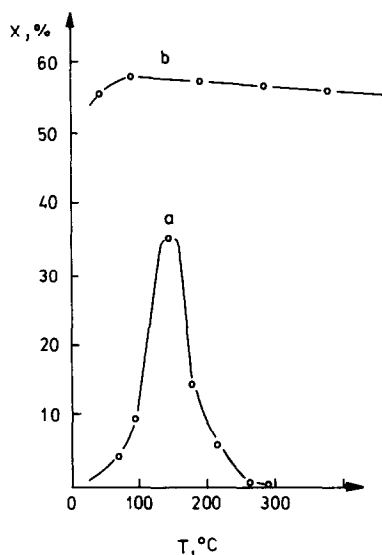


FIG. 3. Conversion of 1-butene vs temperature: (a) on a 6.2 wt%  $\text{Re}_2\text{O}_7/\text{SiO}_2$  catalyst; (b) thermodynamic equilibrium curve, according to Ref. (30). The sample was analyzed 20 min after start of the reaction.

signal disappears on air contact and reappears after activation.

A similar treatment applied to the pure carrier does not cause the appearance of paramagnetic centers.

#### *Catalytic Activity*

The conversion of 1-butene at different temperatures in the 25–220°C range is presented in Fig. 3a. One can note that catalytic activity is displayed at about 75°C, reaches a maximum at 150°C and decreases with further increase of temperature.

The dependence of 1-butene conversion on time at various temperatures is shown in Fig. 4.

It is evident that at lower temperatures the conversion, although insignificant, remains constant with time (Fig. 4a). The initial degree of conversion is also increased, then it sharply decreases with the increasing of temperature (Figs. 4b,c). It should be noted that even at temperatures as low as 75°C only propene and pentenes are observed. No ethene and hexenes are detected as metathesis products. This indi-

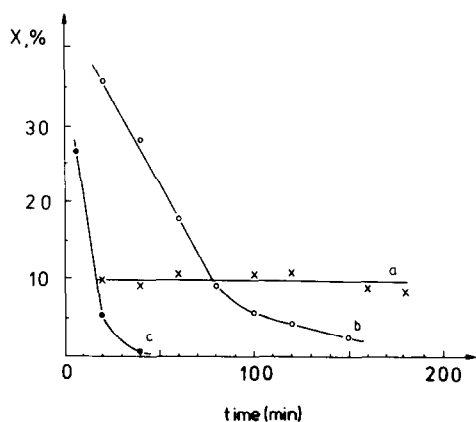


FIG. 4. Conversion of 1-butene vs reaction time over 6.2 wt%  $\text{Re}_2\text{O}_7/\text{SiO}_2$  catalyst: (a) at 110°C; (b) at 150°C; (c) at 220°C.

icates that the metathesis occurs between 1-butene and *cis*- or *trans*-2-butenes.

The activity is completely regenerated on air-calcining at 580°C. It was found that after 54 reaction-regeneration cycles the catalyst contains 4.4 wt%  $\text{Re}_2\text{O}_7$  as compared to the initially deposited amount of 6.2 wt%  $\text{Re}_2\text{O}_7$ . However, no decrease of the conversion is observed.

The pure  $\text{SiO}_2$  carrier displays no activity for metathesis. However, it starts to isomerize 1-butene into *cis*- and *trans*-2-butenes even at 50°C, reaching 52% conversion at 75°C. This accounts for the lack of ethene and hexenes among the reaction products.

#### Olefin Treatment of the Samples

The olefin interaction with an air-calcined and activated catalyst is followed by diffuse reflectance spectroscopic study of the samples.

No absorption bands are detected on the pure carrier after treatment with 1-butene up to 250°C.

When 1-butene traces reach the catalyst surface at room temperature, rapid color changes are observed: the pale lilac sample turns into violet, having a spectrum shown in Fig. 5a. Bands at 365 and 400 nm are registered, as well as an intense band at 520 nm. The sample becomes yellow-greenish

on exposure to air and new bands at 235, 450, and a shoulder at 570 nm appear. The bands at 365 and 400 nm remain, while the intense peak at 520 nm transforms into a shoulder (Fig. 5a').

If the passing of 1-butene continues for 20 min the sample turns from light lilac into green-brown, and a spectrum (Fig. 5b) similar in the absorption band position to that in Fig. 2b is observed. The sample becomes grey blue on air contact and its spectrum is shown in Fig. 5b'. The relative band intensity is changed: the peak at 450 nm is transformed into a shoulder, and the shoulder at 570 nm into a peak. After 10 days storage in air, the samples become white and low-intensity bands at 235 and 400 nm are observed (Fig. 5c).

Various color changes are also observed after treatment with 1-butene at the temperature of maximum activity, i.e., 150°C (Fig. 6). On treatment for 20 min the sample becomes greyish lilac and bands at 325, 395 nm with a broad maximum at 520 nm are detected (Fig. 6a). The sample becomes green immediately on air contact. The broad maximum in the visible region disappears, and bands at 450 nm with a shoulder at 570 nm develop (Fig. 6b). After 70 days

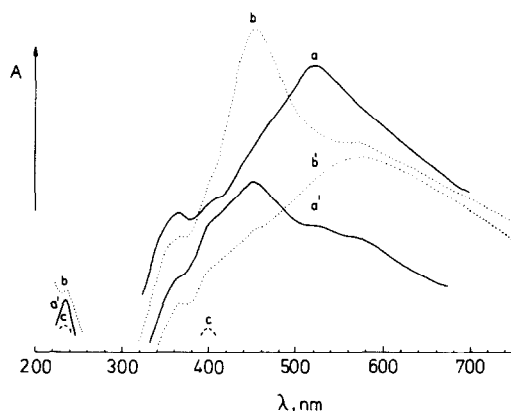


FIG. 5. Diffuse reflectance spectra of 6.2 wt%  $\text{Re}_2\text{O}_7/\text{SiO}_2$  treated with 1-butene at 25°C: (a) treated with 1-butene traces; (a') sample (a) after air contact; (b) treated with 1-butene for 20 min; (b') sample (b) after air contact; (c) sample (b) after 10 days storage in air.

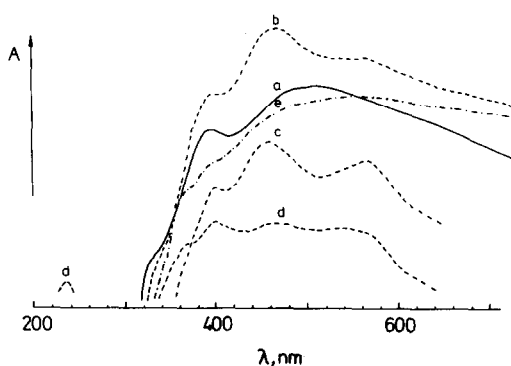


FIG. 6. Diffuse reflectance spectra of 6.2 wt%  $\text{Re}_2\text{O}_7/\text{SiO}_2$  sample treated with 1-butene at  $150^\circ\text{C}$ : (a) for 20 min; (b) sample (a) after air contact; (c) sample (a) after 24 h air exposure; (d) sample (a) after 70 days storage in air; (e) after 60-min treatment with 1-butene.

storage in air, the sample becomes light pink, and the intensity of the bands at 370, 400, 460, and 570 nm is considerably lowered. A band at 235 nm is also detected (Fig. 6d).

Greyish-black samples are obtained on prolonged treatment (60 min) with 1-butene at  $150^\circ\text{C}$  or at a higher temperature ( $220^\circ\text{C}$ , 20 min). Bands at 365 and 395 nm and a strong plateau in the visible region are observed in their spectra (Fig. 6e). The spectra do not change immediately on air contact. After 70 days storage the samples become dark violet, and bands at 460 and 530 nm are registered in the visible region. In contrast to the calcined catalyst, the band at 460 nm is dominant.

The initial spectrum is completely recovered on regeneration in air at  $580^\circ\text{C}$  for 2 h in all cases.

The ESR signal disappears after treatment of the calcined samples with olefin at  $25^\circ\text{C}$ . No paramagnetic centers are detected upon increasing temperature up to  $150^\circ\text{C}$ .

## DISCUSSION

### Catalyst Structure after Calcining

On the basis of the X-ray data it may be assumed that rhenium in the dried catalyst is present as the  $\text{NH}_4\text{ReO}_4$  phase (13). The

latter decomposes on calcining in air into  $\text{ReO}_2$ ,  $\text{ReO}_3$ , and  $\text{Re}_2\text{O}_7$  (14). Their presence is not detected by X-ray analysis but it is proved by the bands in the diffuse reflectance spectra (Fig. 1b):  $\text{Re(VII)}(T_d)$  at 235 nm,  $\text{Re(VI)}$  at 520 and 1700 nm, and  $\text{Re(IV)}$  at 365, 400, and 460 nm (11, 15). The relative intensity of the first three bands increases after calcining above  $400^\circ\text{C}$  (Fig. 1c). (The IR spectra do not show significant structural differences between the dried and calcined samples.)

This means that the structure formed contains rhenium in different valence states. The structure is independent of the initial valence state of rhenium. The lack of diffraction patterns indicates that it is either amorphous or finely dispersed. It remains unchanged on increasing the rhenium loading, in contrast to the data reported for the systems  $\text{MoO}_3$  or  $\text{WO}_3$  on  $\text{SiO}_2$  (16). As the thermal analysis results indicate, the surface is saturated with rhenium at approx. 7% deposition of  $\text{NH}_4\text{ReO}_4$ . The rest of the rhenium sublimes.

The low-temperature reduction by  $\text{H}_2$  ( $140^\circ\text{C}$ ) of the calcined samples to metallic rhenium is analogous to that of pure rhenium oxides (17). It suggests that the obtained structure resembles an oxide phase. However, the thermal stability of the structure formed rejects the idea of the presence of  $\text{Re}_2\text{O}_7$ ,  $\text{ReO}_3$ , and  $\text{ReO}_2$  on the surface as free oxides. Its high water solubility as  $\text{ReO}_4^-$  is one more evidence in support of this, since  $\text{ReO}_2$  and  $\text{ReO}_3$  are insoluble (18). An assumption can be made that a surface silico-rhenium acid is formed. However, this idea is not consistent since rhenium manifested no tendency to iso- or heteropoly-acid formation, in contrast to Mo and W (19). On the other hand, rhenium silicides are formed at high temperature and pressures (20).

There are some data in the literature referring to air-stable oxide structures, in which rhenium exists in mixed valence states, e.g.,  $\text{BiRe}^{\text{V,VII}}\text{O}_6$  (21), or participating both as cation and anion in  $\text{Re}^{\text{VO}}_2 \cdot \text{en}_2 \cdot$

$\text{Re}^{\text{VII}}\text{O}_4$  (22). These data encouraged us to suppose that the structure formed is represented by a mixed rhenium oxide–perrhenate surface,  $\text{ReO}_x \cdot \text{Re}^{\text{VII}}\text{O}_4/\text{SiO}_2$ .

It is interesting that bands at 245 and 330 nm are detected after calcining the dry samples in an inert gas flow (Fig. 2a). A band at 240 nm is observed in the spectrum of  $\text{Re}^{\text{V}}\text{OCl}_2^{2-}$  in 10 M HCl (23), and band at 330 nm in the diffuse reflectance spectra of  $\text{Ba}_3(\text{Re}^{\text{VII}}\text{O}_5)_2$  (24) where Re(VII) has  $C_{4v}$  coordination (25). This suggests the idea that instead of rhenium oxide–perrhenate, a rhenium oxide–mesoperrhenate structure,  $\text{ReO}_x \cdot \text{Re}^{\text{VII}}\text{O}_5/\text{SiO}_2$ , is formed. The assumption is further supported by the behavior of the samples on air exposure (Fig. 2b): a color change is observed, accompanied by disappearance of the bands of Re(VII) mesoperrhenate (330 nm), Re(VI) at 520 and 1700 nm, and appearance of the bands of Re(VII)( $T_d$ ) at 235 nm and Re(IV) at 450 and 570 nm. It is known (23, 26) that Re(VI) and Re(V) oxochlorides under air-moisture conditions disproportionate into Re(VII) and Re(IV). The same is observed in Fig. 2b. This again suggests that a rhenium oxide–mesoperrhenate structure is formed upon heating of the dried  $\text{NH}_4\text{ReO}_4/\text{SiO}_2$  samples in an inert gas flow.

#### *Catalyst Structure after Activation*

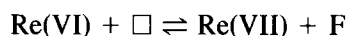
In the case of an alumina support, a partial dehydration of the  $\text{Al}_2\text{O}_3$  surface occurs upon activation and anionic vacancies are formed (1). In contrast, the  $\text{SiO}_2$  carrier, being more a covalent oxide, has a broad forbidden band gap and such defects cannot be formed under the mild experimental conditions applied in the present study. Anionic vacancies appear in  $\text{SiO}_2$  only after  $\gamma$ -radiation (27).

For this reason we suggest that the weak ESR signal, which arises after rhenium deposition, may be ascribed to an F-center formed in the mixed rhenium oxide–perrhenate phase on the surface.

Signals with similar parameters ( $g = 2.002\text{--}2.0019$  and  $\Delta H = 6.7\text{--}7.8$  G) and be-

havior are observed in transition metal oxides, such as  $\text{MoO}_3$ ,  $\text{WO}_3$ ,  $\text{V}_2\text{O}_5$ , and  $\text{Ta}_2\text{O}_5$  after thermovacuum treatment for 1 h at 450°C. No signals appear in the absence of such a treatment. They disappear reversibly on air contact (28).

Therefore, the following mechanism of F-center formation may be suggested: the narrow forbidden gap of the rhenium oxide phase (1.2 eV for  $\text{Re}^{\text{IV}}\text{O}_2$  (29)) provides the possibility of an easy anionic vacancy formation evolution of oxygen from the rhenium phase. Upon interaction between the vacancy and a neighboring Re(VI) ion an F-center is formed similar to Eq. (2)



Here  $\square$  denotes an anionic vacancy in the rhenium oxide–perrhenate phase. The electrons captured by the anionic vacancies have high mobility because of the narrow forbidden gap of rhenium oxides. This results in a low F-center concentration and a weak signal intensity.

It may be concluded that after-air calcining and inert gas or vacuum activation, a defect rhenium oxide–perrhenate phase is formed on the surface, containing Re(VII), Re(VI) ions, and F-centers.

#### *Catalyst Structure upon Olefin Treatment*

The rich color spectrum which is observed upon olefin treatment of the samples indicates that various rhenium compounds are formed at the surface.

The diffuse reflectance spectra show (Figs. 1c, 5a, and 6a) that the intensities of the Re(VI) band at 520 nm and of the Re(IV) bands at 365 and 400 nm are increased. This indicates that reduction of the calcined and activated catalyst has taken place.

The color, and hence the spectra, of the olefin-treated samples change upon contact with air (Figs. 5a–a' and 6a–d). The band of Re(VI) at 520 nm gradually disappears, while the band of Re(VII)( $T_d$ ) at 235 nm appears. The bands of Re(IV) at 365, 400, 460, and 570 nm undergo different changes,

some of them disappear completely (Fig. 6d). These experimental data are in agreement with the already mentioned (Fig. 2a,b) property of Re(VI) and Re(V) salts to disproportionate upon hydrolysis to Re(IV) and Re(VII). In this case atmospheric water vapor is the hydrolyzing agent.

Our attention was attracted by the band at 320 nm (Fig. 6a). This band appears also in the spectrum of the sample which has been dried and then heated in a nitrogen flow  $\text{NH}_4\text{ReO}_4/\text{SiO}_2$  (Fig. 2a). Similar to the latter sample, the band gradually disappears upon contact with atmospheric moisture, while the bands of Re(IV) and Re(VII)( $T_d$ ) (Figs. 6b–d) appear. The similarity of the bands in Figs. 2 and 6 allows us to ascribe the band at 320 nm to Re(VII) ( $C_{4v}$ ) in the mesoperrhenate ion  $\text{ReO}_5^{3-}$  of the surface  $\text{Re}^{\text{VI}}\text{O}_x \cdot \text{Re}^{\text{VII}}\text{O}_5$  phase.

The disappearance of the Re(VII) bands and the transformation of the Re(VI) and Re(IV) bands of the grey–black samples into an intense plateau after a relatively short treatment with olefins at 140°C or higher temperatures can be related to the more advanced reduction of the surface, since no deposition of coke is observed.

#### *Structure of the Catalytically Active Form*

Other authors have also established that the system is not catalytically active at room temperature (5). The diffuse reflectance spectra provide an explanation of this fact. Figure 5a shows that immediately after the first portions of olefin pass over the surface of the sample the amount of Re(VI)–520 nm on the surface is increased. However, after that (Fig. 5b) Re(VI) disappears, while Re(IV) is increased and the appearance of Re(VII)( $T_d$ ) is registered, i.e., the rhenium species comes into contact with water vapor. In this case this is the water released by the olefin reduction of the surface. This water cannot be removed from the system at room temperature and it causes the already mentioned disproportionation of Re(VI) to Re(IV) and

Re(VII)( $T_d$ ). Apparently, the combination of Re(VII) and Re(IV) cannot condition catalytic activity. The same fact was established for the  $\text{Re}_2\text{O}_7/\text{Al}_2\text{O}_3$  system, when the dried samples were calcined in an inert gas flow. In this case Re(IV) together with Re(VII) ( $C_{4v}$ ) prevails over Re(VI), which strongly decreases the catalytic activity ( $I$ ).

The system becomes catalytically active (Fig. 4a) with the increase of the reaction temperature since the “reduction” water can be easily removed.

The simultaneous presence of Re(VI)–520 nm and Re(VII) ( $C_{4v}$ )–325 nm (Fig. 6a) can be detected in the diffuse reflectance spectra of the samples treated by 1-butene under the conditions of maximum catalytic activity (after a 20-min run at 150°C—Fig. 3a). The further reduction of the surface at the same temperature leads to the disappearance of Re(VII) (Fig. 6e) and the activity is decreased (Fig. 4b). Therefore, the Re(VI) and Re(IV) ions do not contribute to the catalytic activity.

The rapid decrease of the activity at higher temperatures (Fig. 4c) is connected with the further reduction of the surface, since no Re(VI) and Re(IV) bands are registered any more. Since no products of olefin decomposition are observed, one can conclude that the decrease in the activity is indeed caused by the reduction of the active forms, and not by coke deposition.

In addition, the ESR signal disappearance in the presence of 1-butene allows us to suggest that the F-center interacts with the olefin.

Therefore, one can conclude that the active form has a complex structure and consists of Re(VI), Re(VII) ( $C_{4v}$ ), and an F-center.

Apparently, favorable conditions exist in the defect rhenium oxide–perrhenate phase for electron transfer on the surface. In other words, under our experimental conditions, interaction between the elements of the active form takes place (similar to that in the  $\text{Re}_2\text{O}_7/\text{Al}_2\text{O}_3$  system), which ensures the catalytic activity in olefin metathesis.



However, the specific properties of  $\text{SiO}_2$  lead to some differences, when compared to  $\text{Al}_2\text{O}_3$ - or  $\text{MgO}$ -supported catalysts.

(a) Upon calcining in air not a mesoperrhenate, but a mixed rhenium oxide phase is formed. This phase is relatively stable to high-temperature treatment, but is unstable to moisture and is easily reduced.

(b) The mesoperrhenate phase is formed under reaction conditions, but  $\text{SiO}_2$  does not manifest a stabilizing effect on it. Its lack of stability to moisture is the reason for observing no catalytic activity at room temperature, while its easy reducibility leads to a rapid decrease of the activity at higher temperatures. The regeneration in air recovers completely the oxide structure and its catalytic activity.

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